

REPLACING THE REAR BEAM

ON BABY AND MIGHTY WOLF LOOMS

WITHOUT A REMOVABLE REAR BEAM



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PARTS

1 – rear beam

TOOLS

Phillips screwdriver

REMOVE THE OLD BEAM

1. Measure the length of the spring before you begin. This will help you in getting the tension set later.
2. Loosen the tension on the brake tension spring by turning the eye bolt in a counter-clockwise direction, and continue to turn until the bolt separates from the spring.
3. Remove the screw from the upper end of the right outside leg. This will allow for the removal of the brake barrel nut which holds the brake tension spring.
4. Remove the screw (not shown) at the other end of the rear beam.

5. Remove the beam, and retrieve the small barrel nut from the left side of the beam.

INSTALL THE NEW BEAM

1. Slide the new rear beam in place, and reinstall the screw and barrel nut in the left side. Reinstall the screw and barrel nut on the right side.
2. Reinstall the screw and the longer barrel nut with the tension bolt and spring on the right side.
3. Tighten the eye bolt until the spring is the measured length.

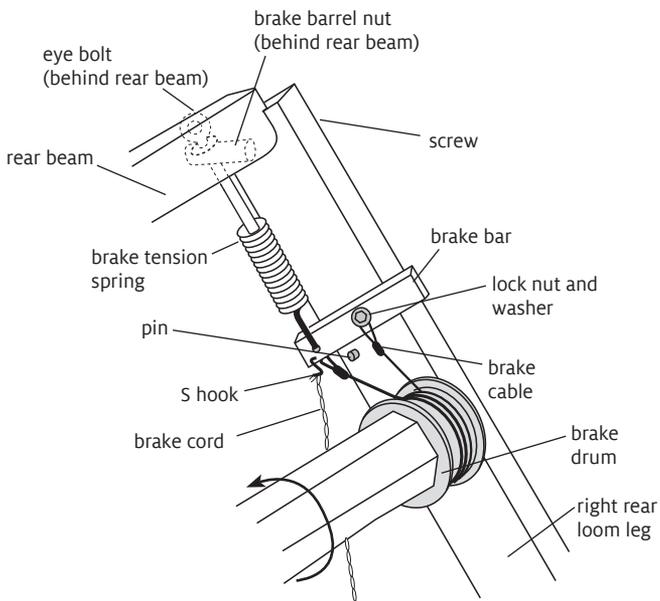


FIGURE 1: NEW BRAKE SYSTEM

